

## ARMSTRONG and BELL & GOSSETT REPLACEMENT SEALS

### ARMSTRONG SERIES 4300 PUMPS

Value Guard Part No.	Seal Type	Shaft Dia.	Materials of Construction	Armstrong Part No.
VG-975002304	VGXB2	1-1/8	AFLAS® / Antimony Carbon / SC / 316SS	975002-304
VG-975002334	VGXB2	1-5/8	AFLAS® / Antimony Carbon / SC / 316SS	975002-334
VG-975002374	VGXB2	2-1/8	AFLAS® / Antimony Carbon / SC / 316SS	975002-374
VG-975002394	VGXB2	2-5/8	AFLAS® / Antimony Carbon / SC / 316SS	975002-394



Type VGXB2

#### Features

- ◆ External seal design
- ◆ Pressure balanced
- ◆ Temperature to 450°F
- ◆ Set screw driven for positive drive
- ◆ Multiple springs create consistent face pressure
- ◆ Unitized rotating assembly simplifies installation

### BELL & GOSSETT SERIES 80-SC PUMPS

Value Guard Part No.	Seal Type	Shaft Dia.	Materials of Construction	Bell & Gossett Part No.
VG-P75202	VGXB2	1-1/4	AFLAS® / Antimony Carbon / SC / 316SS	P75202
VG-975002334	VGXB2	1-5/8	AFLAS® / Antimony Carbon / SC / 316SS	P75203

### BELL & GOSSETT MODELS 80-S, 1510-S, 1531-S, VSC-S\*, VSCS-S\*

Value Guard Part No.	Seal Type	Shaft Dia.	Materials of Construction	Bell & Gossett Part No.
VG-P85070	VGRO	1-1/4	AFLAS® / TC / Antimony Carbon / 304SS	P85070
VG-185050	VGRO	1-5/8	AFLAS® / TC / Antimony Carbon / 304SS	185050
VG-185051	VGRO	2	AFLAS® / TC / Antimony Carbon / 304SS	185051
VG-185052	VGRO	2-5/8	AFLAS® / TC / Antimony Carbon / 304SS	185052
VG-185053	VGRO	3-3/4	AFLAS® / TC / Antimony Carbon / 304SS	185053
VG-185054	VGRO	2-5/8	AFLAS® / SC / Antimony Carbon / 304SS	185054
VG-185055	VGRO	3-3/4	AFLAS® / SC / Antimony Carbon / 304SS	185055

\* Split Case Pumps - Require 2 Seals \*



Type VGRO

#### Features

- ◆ Temperature to 450°F
- ◆ Set screw driven for positive drive
- ◆ Multiple springs create consistent face pressure
- ◆ Unitized rotating assembly simplifies installation

## GORMAN-RUPP REPLACEMENT SEALS

### T SERIES - Self Priming Pump

Value Guard Part No.	Seal Type	Shaft Dia.	Material Code	Gorman-Rupp	
				Model No.	Part No.
VG-7079	VGD	1-1/2	VZFFZ	T3, T4, T6	12364A
VG-7080	VGD	1-1/2	VLFLF	T3, T4, T6	—
VG-7081	VGD	1-7/8	VZFFZ	T8	—
VG-7082	VGD	1-7/8	VLFLF	T8	—
VG-7083	VGD	2-3/4	VZFFZ	T10	—
VG-7084	VGD	2-3/4	VLFLF	T10	—

**Also Used on**  
All Prime Models S3, S4, S6, S8, S9, S10 / Wemco Models WSP3A, 4A, 6A, 8A, 10A

#### Features

- ◆ Tungsten Carbide & Silicon Carbide faces for severe abrasive service
- ◆ Solid drive band extends seal life during periods of vibration and cavitation
- ◆ Full convolution elastomer bellows for maximum self aligning capabilities
- ◆ Pump sleeve, o-ring and impeller shim kit supplied for ease of installation



Type VGD

### S SERIES - Submersible Pump

Value Guard Part No.	Seal Type	Shaft Dia.	Material Code	Gorman-Rupp	
				Model No.	Part No.
VG-7100	VGR	1	BCFKF / BZFZF	S3A1	46512-044
VG-7101 *	VGD	1-1/2	VZFFZ	S4A1, S4B1, S6C1	12430
VG-7101 *	VGD	1-1/2	VZFFZ	S6B1, S8A1, S8B1	12430A

\* Use PS-382 for Upper Seal

Value Guard Part No.	Seal Type	Shaft Dia.	Material Code	Gorman-Rupp	
				Model No.	Part No.
VG-7102 **	VGD	1-3/4	VZFFZ	S8C1	46512-055

\* Use PS-2122 for Upper Seal